

## Hands-On Task Assessment Drill Press

### Instructions

After you have entered the machine shop, proceed to the Drill Press and perform the task as stated and diagramed below.

All material, and measuring instruments can be located on the table adjacent to the Drill Press.

After you have read the instructions and understand the task, inform the proctor that you are ready to begin.

If you have any questions please feel free to ask the assessment proctor before beginning the assessment.

**You will be given 45 minutes to complete the task below. Your time begins upon entering the shop.**

### Hands-On Task Assessment

Step	Task
1	Lay out the part to drill two 1/4" holes and two 3/16" hole. (use material, tooling, and measuring instruments provided) {Set machine to correct RPM}
2	After lay out. Drill two 1/4" holes. (see print)
3	Drill two 3/16" holes. (see print)
4	Chamfer all holes
5	Give the finished assessment part to the proctor.

**Note:** Leave machine as it was found.

### Print

### Task

